

ASAP - Aug 15

Work Order ID 105514

\*105514\*

Page 1

August-08-13 8:06:20 AM

Item ID: D2704

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Cross Brace

Start Date: 8/08/13 Start Qty: 3.00

\*3\*

Cust Item ID:

Required Date: 8/16/13 Req'd Qty: 3.00

\*3\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2704

Rev A1

100

0.00

\*100\*

NC BRAKE

Brake NC

Memo

cut at 28.17

0.00

Brake NC

Punch tube 304/316 with 2B finish Deburr

3

φ

FF  
13-08-08

110

0.00

\*110\*

QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

DA  
27  
13.8.8

3

120

0.00

\*120\*

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

Powdercoat

Memo

1-15

0.00

Powder Coating

START TIME:

FINISH TIME:

OVEN TEMPERATURE:

400°F

1-45

3x/m-f 13/08/08

m126125



# Work Order ID 105514

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**\*105514\***

Page 2

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Item Name: Cross Brace

Start Date: 8/08/13 Start Qty: 3.00

**\*3\***

Cust Item ID:

Required Date: 8/16/13 Req'd Qty: 3.00

**\*3\***

Customer:

Reference:

Run Start **\*NR1\***

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop **\*NR2\***

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC3- Inspect Part Finish

0.00

**\*130\***

QC

Memo

0.00

Quality Control

3x d 11/13/08/62

140

Identify as per dwg & Stock Location: ST253

0.00

**\*140\***

Packaging

Memo

0.00

Packaging

3x 11.10.13-08-8

150

QC21- Final Inspection - Work Order Release

0.00

**\*150\***

QC

Memo

0.00

Quality Control

11.5 13-08-12

U1308.09



# Picklist Print

August-08-13 8:06:20 AM

Page 1

Work Order ID: 105514  
Parent Item: D2704  
Parent Item Name: Cross Brace

Start Date: 8/08/13  
Start Qty: 3.00  
Required Date: 8/16/13  
Required Qty: 3.00

Comments: IPP D02.04.15Added dwg Rev.A1NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.500W.035		Purchased	No			100	f	492.4211	2.35	7.4210526			
304 RD Tube .500 x .035W													

FF 13-08-08

Location

Loc Qty

Loc Code

MAT017

492.42113

118702

0.00003

123303

138.9645

125513

353.4566

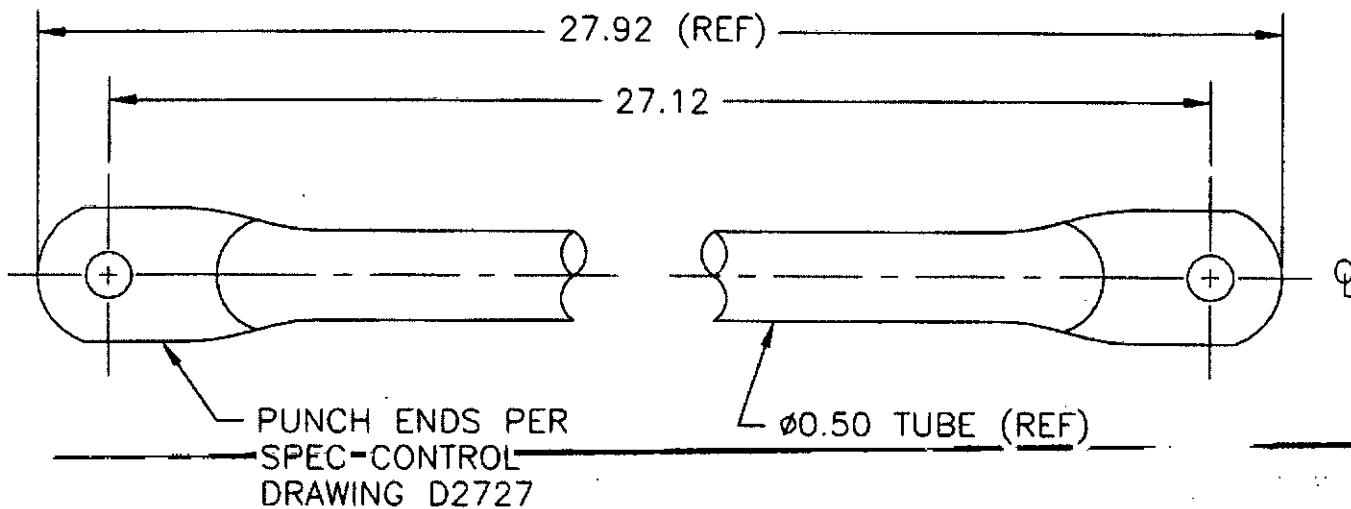
7.4210

35



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2704	REV. A SHEET 1 OF 1
DATE 98.08.24		TITLE STRUT	SCALE NTS
A	98.08.24	NEW ISSUE	
A1	<i>CP</i> 02.03.22	ADD FINISH	

RELEASED  
99.11.02 *KE*



*W/O 105514*

MATERIAL: AISI 304/316 STAINLESS STEEL TUBE, Ø0.50 x 0.035 WALL  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3 *AI*

